



精密刀具引领者
LEADING PRECISION TOOLS
苏州硕朔精密刀具有限公司

Suzhou Shuo Shuo Precision Cutting Tools Co., Ltd.

中国 · 苏州

关于我们



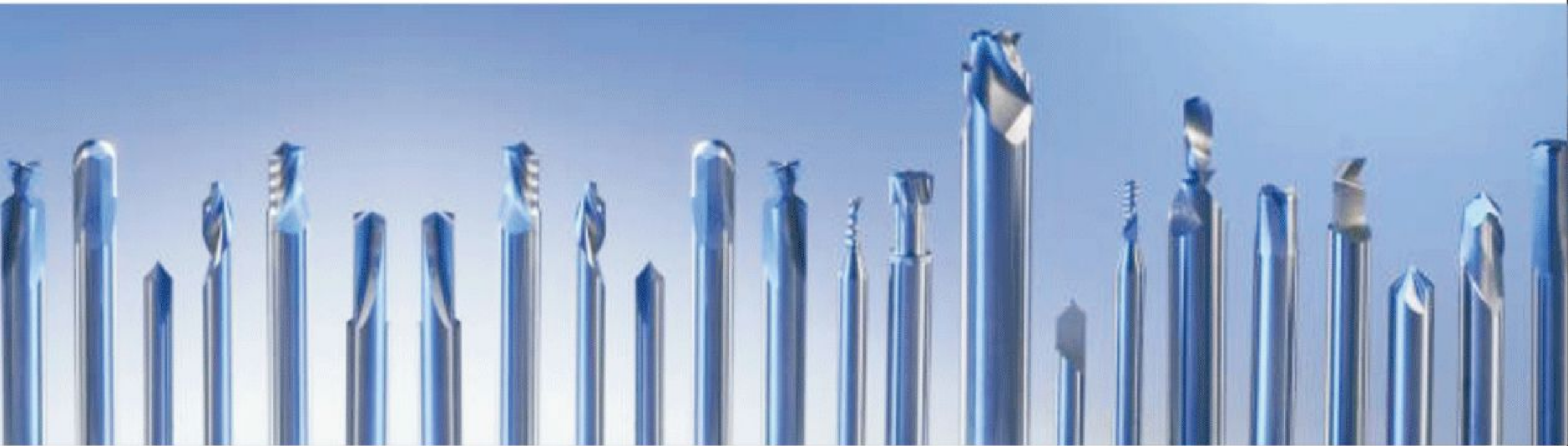
公司简介 | COMPANY PROFILE

苏州硕朔精密刀具有限公司专业生产、制造精密数控刀具、高硬度铣刀、钻头、铰刀、螺纹刀具、非标成型刀具、焊接刀具、可转位机夹刀杆、金属陶瓷刀具及PCD\PCBN刀具等；并提供相关切削刀具修磨及技术服务。

硕朔先后购置安卡进口五轴联动CNC精密刀具磨床、万能工具磨床、无心磨床、数控钻床、数控车床、对刀仪、激光打标机等设备；拥有专业的技术团队，为客户提供专业的刀具配套解决方案。在精密模具加工、汽车、航空及机械加工领域广泛使用。硕朔采用进口硬质合金棒材，经过严格的生产制作标准、独特的刀具设计结合丰富的生产经验；为提高刀具质量提供可靠保证。

硕朔秉承“质量为先 信誉为重 管理为本 服务为诚 寻求创新 强化竞争”的经营理念！





Suzhou shuoshuo precision cutting tool co., LTD., specializing in the production and manufacture of precision CNC cutting tools, high hardness, milling cutter, drill, reamer, thread tools, non-standard molding tools, welding tools, indexable tool rod, metal ceramic cutting tools and PCD/PCBN cutting tools, etc.; And provide related cutting tool grinding and technical services.

Shuoshuo purchased anka import five-axis linkage CNC precision cutting tool grinder, universal tool grinder, centerless grinder, CNC drilling machine, numerical control lathe, the knife machine, laser marking machine and other equipment; Has a professional technical team, form a complete set of solutions to provide clients with professional tools. In precision mold processing, automotive, aerospace and mechanical processing field widely used. New moon imported hard alloy bars, through strict production standards, the unique tool design combined with rich production experience; To improve the quality of cutting tools provide a reliable guarantee.

Shuoshuo good faith "quality first reputation first management Sincere services for Seek innovation To strengthen the competition "business philosophy!



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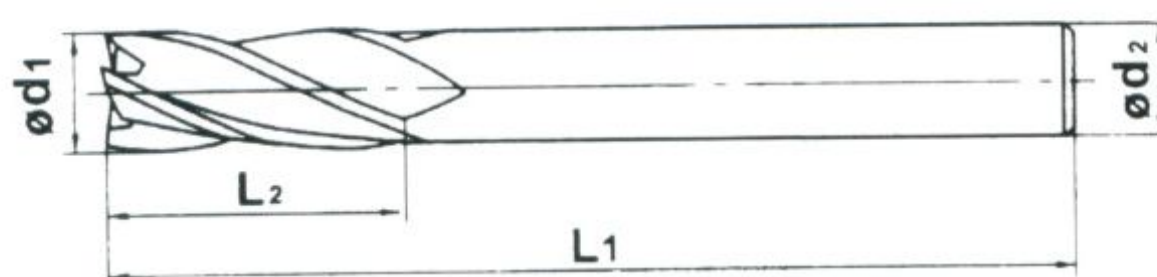
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硬质合金二刃、四刃立铣刀



订货编号 Art.NO	基本尺寸			
	d1(直径)	d2(柄径)	L2(刃长)	L1(全长)
SS55-2E/4E-D1.0	1	4	3	50
SS55-2E/4E-D1.5	1.5	4	4.5	50
SS55-2E/4E-D2.0	2	4	6	50
SS55-2E/4E-D3.0	3	4	8	50
SS55-2E/4E-D4.0	4	6	11	50
SS55-2E/4E-D5.0	5	6	13	50
SS55-2E/4E-D6.0	6	6	16	50
SS55-2E/4E-D8.0	8	8	20	60
SS55-2E/4E-D10.0	10	10	25	75
SS55-2E/4E-D12.0	12	12	30	75
SS55-2E/4E-D14.0	14	14	32	75
SS55-2E/4E-D16.0	16	16	45	100
SS55-2E/4E-D18.0	18	18	45	100
SS55-2E/4E-D20.0	20	20	45	100

针对不同材料选择不同刀具，非标规格均可定做加工。

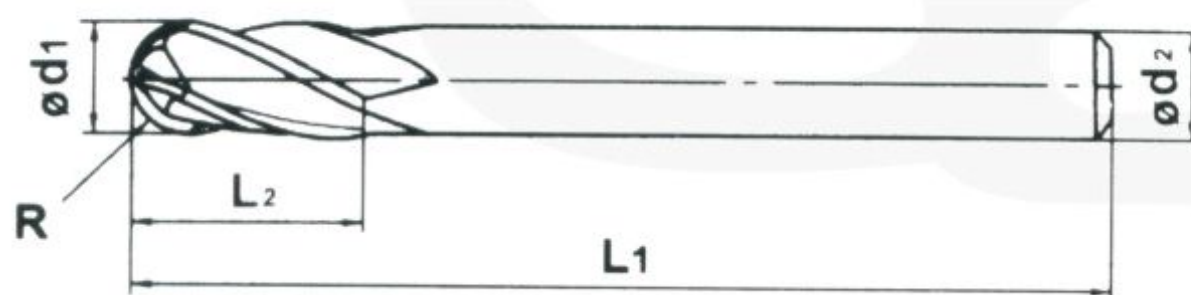


硬质合金二刃、四刃球头铣刀



订货编号 Art.NO	基本尺寸			
	R径	d2(柄径)	L2(刃长)	L1(全长)
SS55-2B/4B-R0.5	0.5	4	2	50
SS55-2B/4B-R1.0	0.75	4	3	50
SS55-2B/4B-R1.5	1	4	4	50
SS55-2B/4B-R2.0	1.5	4	6	50
SS55-2B/4B-R2.5	2	4	8	50
SS55-2B/4B-R3.0	2.5	6	10	50
SS55-2B/4B-R3.5	3	6	12	50
SS55-2B/4B-R4.0	4	8	16	60
SS55-2B/4B-R4.5	5	10	20	75
SS55-2B/4B-R5.0	6	12	24	75
SS55-2B/4B-R6.0	8	16	32	100
SS55-2B/4B-R8.0	10	20	40	100

针对不同材料选择不同刀具，非标规格均可定做加工。

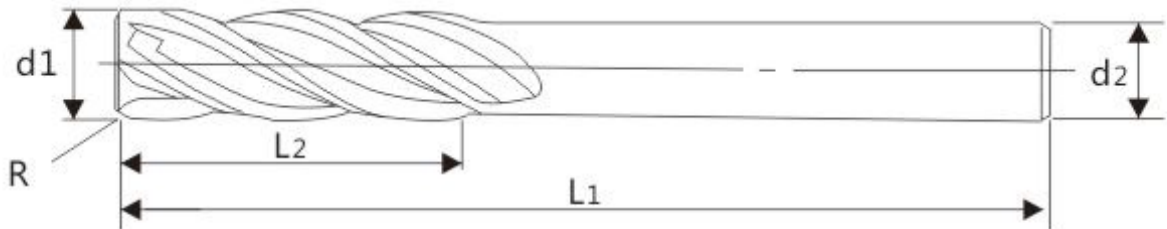


硬质合金圆鼻铣刀



订货编号 Art.NO	基本尺寸				
	d1(直径)	R(圆弧角)	d2(柄径)	L2(刃长)	L1(全长)
SS65-4R-D3.0R0.2	3	0.2	4	8	8
SS65-4R-D3.0R0.5	3	0.5	4	10	10
SS65-4R-D4.0R0.2	4	0.2	4	10	10
SS65-4R-D4.0R0.5	4	0.5	4	10	10
SS65-4R-D5.0R0.2	5	0.2	6	13	13
SS65-4R-D5.0R0.5	5	0.5	6	13	13
SS65-4R-D6.0R0.2	6	0.2	6	16	16
SS65-4R-D6.0R0.5	6	0.5	6	16	16
SS65-4R-D8.0R0.5	8	0.5	8	20	20
SS65-4R-D8.0R1.0	8	1.0	8	20	20
SS65-4R-D10R0.5	10	0.5	10	25	25
SS65-4R-D10R1.0	10	1.0	10	25	25
SS65-4R-D12R0.5	12	0.5	12	30	30
SS65-4R-D12R1.0	12	1.0	12	30	30
SS65-4R-D12R2.0	12	2.0	12	30	30
SS65-4R-D12R3.0	12	3.0	12	30	30

非标规格均可定做加工

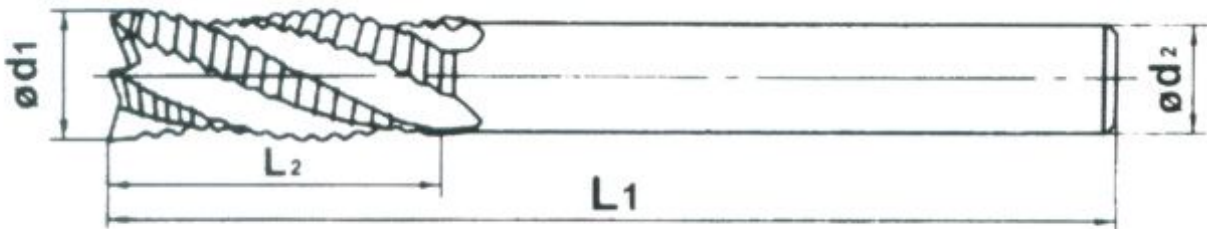


硬质合金波纹（粗皮）铣刀



订货编号 Art.NO	基本尺寸			
	d1(直径)	d2(柄径)	L2(刃长)	L1(全长)
SS55-4E-D6.0	6	6	16	50
SS55-4E-R7.0	7	8	20	60
SS55-4E-R8.0	8	8	20	60
SS55-4E-R9.0	9	10	22	75
SS55-4E-R10	10	10	25	75
SS55-4E-R12	12	12	30	75
SS55-4E-R14	14	14	40	100
SS55-4E-R16	16	16	45	100
SS55-4E-R20	20	20	45	100

非标规格均可定做加工

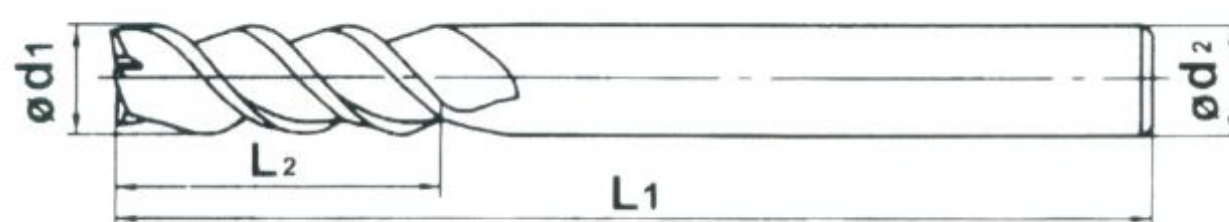


不锈钢专用铣刀



订货编号 Art.NO	基本尺寸			
	d1(直径)	d2(柄径)	L2(刃长)	L1(全长)
SS50-2E/4E-D1.0	1	4	3	50
SS50-2E/4E-D1.5	1.5	4	4.5	50
SS50-2E/4E-D2.0	2	4	6	50
SS50-2E/4E-D3.0	3	4	8	50
SS50-2E/4E-D4.0	4	6	11	50
SS50-2E/4E-D5.0	5	6	13	50
SS50-2E/4E-D6.0	6	6	16	50
SS50-2E/4E-D8.0	8	8	20	60
SS50-2E/4E-D10.0	10	10	25	75
SS50-2E/4E-D12.0	12	12	30	75
SS50-2E/4E-D14.0	14	14	32	75
SS50-2E/4E-D16.0	16	16	45	100
SS50-2E/4E-D18.0	18	18	45	100
SS50-2E/4E-D20.0	20	20	45	100

非标规格均可定做加工

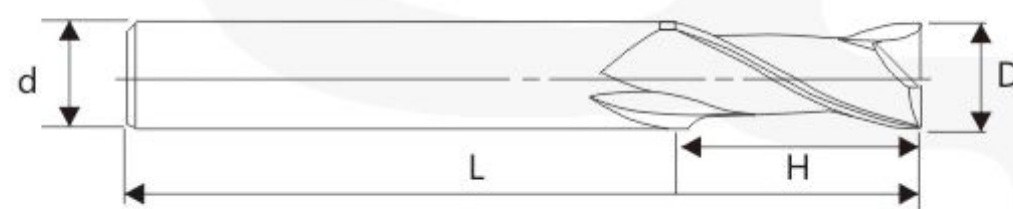


铝合金专用铣刀



订货编号 Art.NO	基本尺寸			
	D(直径)	d(柄径)	H(刃长)	L(全长)
SS45-2E/3E-D1.0	1	4	3	50
SS45-2E/3E-D1.5	1.5	4	4	50
SS45-2E/3E-D2.0	2	4	6	50
SS45-2E/3E-D2.5	2.5	4	7	50
SS45-2E/3E-D3.0	3	3	9	50
SS45-2E/3E-D4.0	4	6	12	50
SS45-2E/3E-D5.0	5	6	15	50
SS45-2E/3E-D6.0	6	6	18	60
SS45-2E/3E-D8.0	8	8	20	60
SS45-2E/3E-D10	10	10	30	75
SS45-2E/3E-D12	12	12	32	75
SS45-2E/3E-D14	14	14	40	100
SS45-2E/3E-D16	16	16	45	100
SS45-2E/3E-D20	20	20	45	100

非标规格均可定做加工

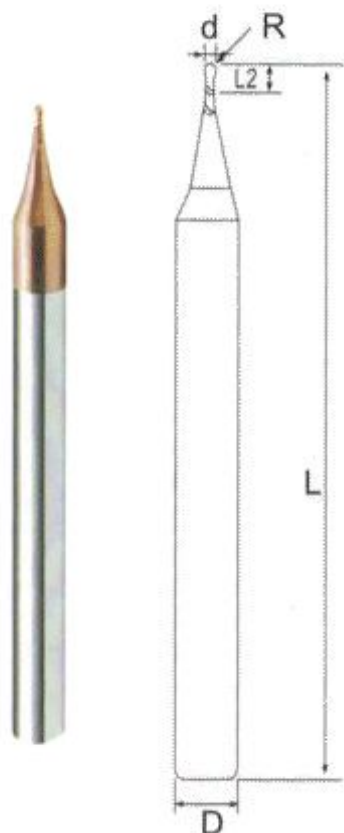


硬质合金微小径铣刀



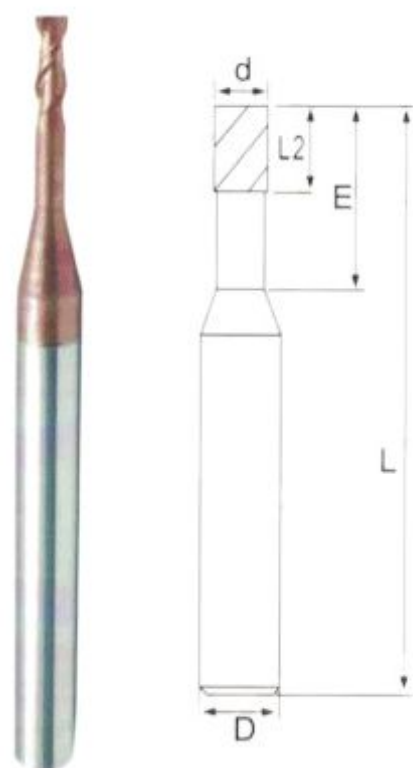
订货编号 Art.NO	基本尺寸			
	d(刃径)	L ₂ (刃长)	D(柄径)	L(全长)
SS630PK2-002	0.2	0.4	4	50
SS630PK2-003	0.3	0.6	4	50
SS630PK2-004	0.4	0.8	4	50
SS630PK2-005	0.5	1.0	4	50
SS630PK2-006	0.6	1.2	4	50
SS630PK2-007	0.7	1.4	4	50
SS630PK2-008	0.8	1.6	4	50
SS630PK2-009	0.9	1.8	4	50

硬质合金微小径球型铣刀



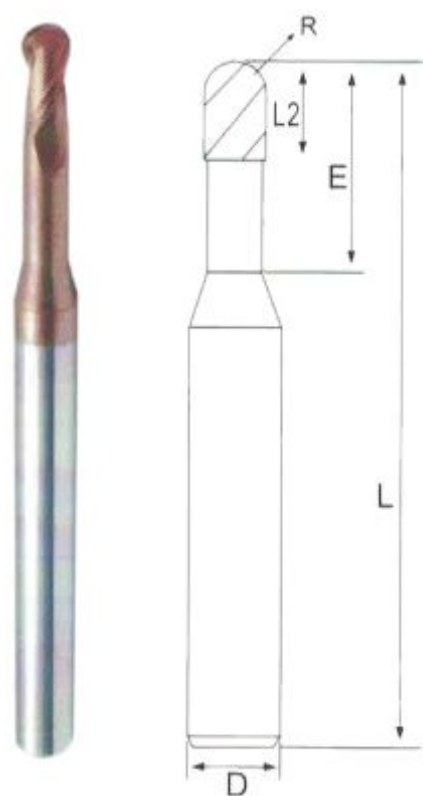
订货编号 Art.NO	基本尺寸			
	R径	L ₂ (刃长)	D(柄径)	L(全长)
SS630BPK2-002	R0.10	0.4	4	50
SS630BPK2-003	R0.15	0.6	4	50
SS630BPK2-004	R0.20	0.8	4	50
SS630BPK2-005	R0.25	1.0	4	50
SS630BPK2-006	R0.30	1.2	4	50
SS630BPK2-007	R0.35	1.4	4	50
SS630BPK2-008	R0.40	1.6	4	50
SS630BPK2-009	R0.45	1.8	4	50

硬质合金深沟立铣刀



订货编号 Art.NO	基本尺寸				
	D(刃径)	L ₂ (刃长)	E(有效长)	L(全长)	D(柄径)
SS630SG2-004-02	0.4	0.6	2	50	4
SS630SG2-004-02	0.4	0.6	4	50	4
SS630SG2-004-02	0.5	0.8	2	50	4
SS630SG2-004-02	0.5	0.8	4	50	4
SS630SG2-004-02	0.5	0.8	6	50	4
SS630SG2-004-02	0.6	1.0	2	50	4
SS630SG2-004-02	0.6	1.0	4	50	4
SS630SG2-004-02	0.6	1.0	6	50	4
SS630SG2-004-02	0.6	1.0	8	50	4
SS630SG2-004-02	0.8	1.2	3	50	4
SS630SG2-004-02	0.8	1.2	4	50	4
SS630SG2-004-02	0.8	1.2	6	50	4
SS630SG2-004-02	0.8	1.2	8	50	4
SS630SG2-004-02	0.8	1.2	10	50	4
SS630SG2-004-02	1.0	1.2	4	50	4
SS630SG2-004-02	1.0	1.2	6	50	4
SS630SG2-004-02	1.0	1.2	8	50	4
SS630SG2-004-02	1.0	1.2	10	50	4
SS630SG2-004-02	1.0	1.2	12	50	4
SS630SG2-004-02	1.0	1.7	4	50	4

硬质合金深沟球型立铣刀

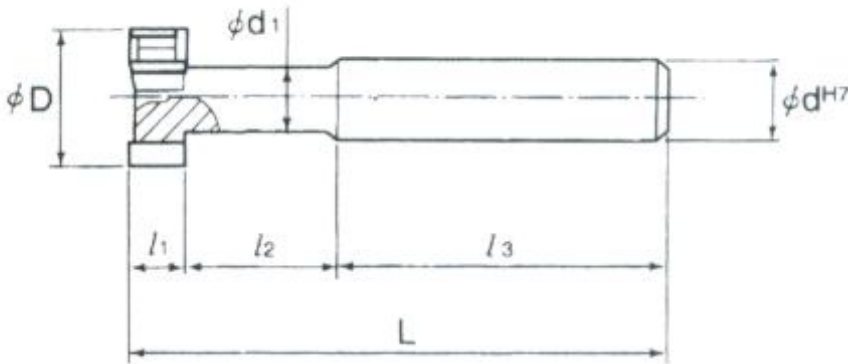


订货编号 Art.NO	基本尺寸				
	R径	L ₂ (刃长)	E(有效长)	L(全长)	D(柄径)
SS630SG2-004-02	R0.20	0.6	2	50	4
SS630SG2-004-02	R0.20	0.6	4	50	4
SS630SG2-004-02	R0.25	0.8	2	50	4
SS630SG2-004-02	R0.25	0.8	4	50	4
SS630SG2-004-02	R0.25	0.8	6	50	4
SS630SG2-004-02	R0.30	1.0	2	50	4
SS630SG2-004-02	R0.30	1.0	4	50	4
SS630SG2-004-02	R0.30	1.0	6	50	4
SS630SG2-004-02	R0.30	1.0	8	50	4
SS630SG2-004-02	R0.40	1.2	3	50	4
SS630SG2-004-02	R0.40	1.2	4	50	4
SS630SG2-004-02	R0.40	1.2	6	50	4
SS630SG2-004-02	R0.40	1.2	8	50	4
SS630SG2-004-02	R0.40	1.2	10	50	4
SS630SG2-004-02	R0.50	1.2	4	50	4
SS630SG2-004-02	R0.50	1.2	6	50	4
SS630SG2-004-02	R0.50	1.2	8	50	4
SS630SG2-004-02	R0.50	1.2	10	50	4
SS630SG2-004-02	R0.50	1.2	12	50	4
SS630SG2-004-02	R0.75	1.7	4	50	4
SS630SG2-004-02	R0.75	1.7	6	50	4

硬质合金T型槽铣刀



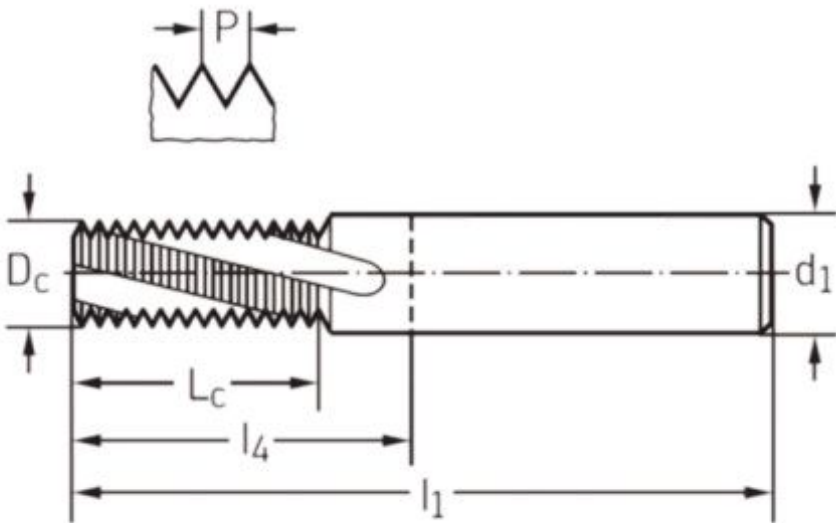
基本尺寸					
D(刃径)	L1刃厚(刃高)	d1(避空直径)	L2(避空长)	d(柄径)	L(全长)
Φ3.0	1/1.5/2/2.5/3/4	Φ1.5	5L	D4	50
Φ4.0	0.5/0.6	Φ2	5L	D4	50
Φ4.0	0.8/1/1.5/2/2.5/3/4	Φ2	6L	D4	50
Φ6.0	0.5/0.6	Φ3	6L	D6	50
Φ6.0	1/1.5/2/2.5/3/4/5	Φ3	8L	D6	50
Φ8.0	1/1.5/2/2.5/3/4/5	Φ4	10L	D8	50
Φ10.0	1/1.5/2/2.5/3/4/5/6	Φ5	10L	D10	50
Φ12.0	1/1.5/2/2.5/3/4/5/6	Φ6	10L	D12	50



硬质合金螺纹铣刀



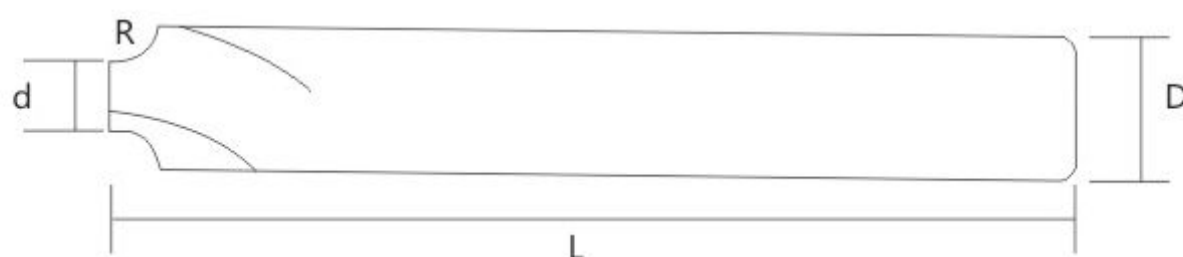
螺纹规格	尺寸					涂层
	L1(全长)	Lc(刃长)	Dc(刃径)	d1(柄径)	Z(刃数)	
M5*0.8	62	11	4	6	3	TIALN
M6*1	62	13	4.8	6	3	TIALN
M8/M10*1	70	23	5.9	6	3	TIALN
M8*1.25	75	18	5.9	6	3	TIALN
M10/M12*1.25	75	26	7.9	8	4	TIALN
M10*1.5	75	23	7.9	8	4	TIALN
M12/M14*1.5	75	30	9.9	10	5	TIALN
M16/M20*1.5	90	40	11.9	12	5	TIALN
M12*1.75	75	26	9.9	10	5	TIALN
M14/M16*2	80	35	11.5	12	5	TIALN
M16/M16/M20*2	95	40	13.5	14	5	TIALN
M20/M24/M27*2.5	100	45	15.9	16	5	TIALN
M24/M27/M30*3	105	54	19.9	20	5	TIALN
M30/M33*3.5	110	65	24.9	25	5	TIALN



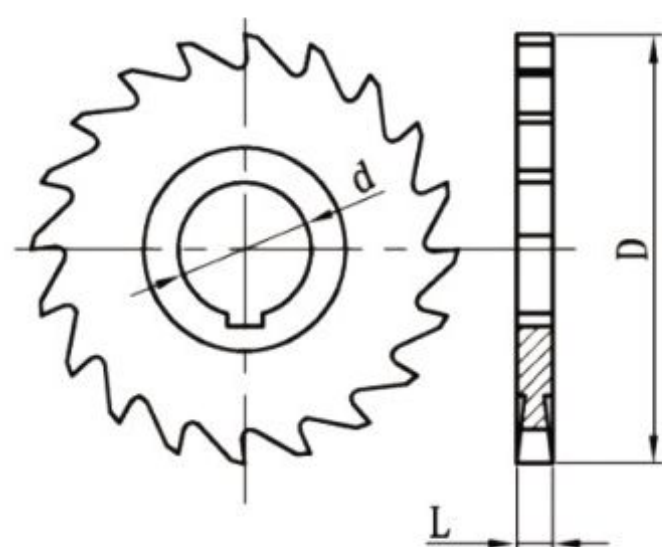
硬质合金内R铣刀



订货编号 Art.NO	基本尺寸			
	R角	D(直径)	L(全长)	涂层
SS-LR5-D12	R5.0	D12	75	涂层
SS-LR4-D10	R4.0	D10	75	涂层
SS-LR3-D8	R3.0	D8	60	涂层
SS-LR2.5-D8	R2.5	D8	60	涂层
SS-LR2-D6	R2.0	D6	50	涂层
SS-LR1.5-D6	R1.5	D6	50	涂层
SS-LR1-D4	R1.0	D4	50	涂层
SS-LR0.5-D4	R0.5	D4	50	涂层
SS-LR5-D12	R5.0	D12	75	不涂层
SS-LR4-D10	R4.0	D10	75	不涂层
SS-LR3-D8	R3.0	D8	60	不涂层
SS-LR2.5-D8	R2.5	D8	60	不涂层
SS-LR2-D6	R2.0	D6	50	不涂层
SS-LR1.5-D6	R1.5	D6	50	不涂层
SS-LR1.0-D4	R1.0	D4	50	不涂层
SS-LR0.5-D4	R0.5	D4	50	不涂层

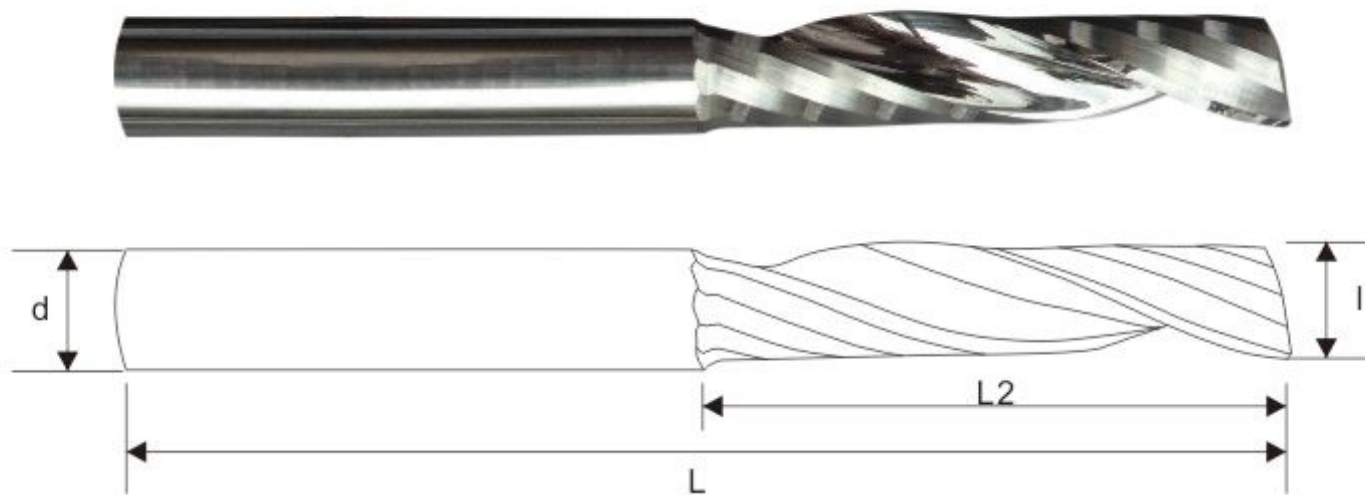


硬质合金锯片铣刀



订货编号 Art.NO	基本尺寸			
	D(外径)	h(厚度)	d(内孔)	t(齿数)
SS-PP-D13-D20	D13-D20	0.2~10	6	18
SS-PP-D25	D25	0.2~10	6	18
SS-PP-D32	D32	0.2~10	8	36
SS-PP-D40	D40	0.4~10	8	36
SS-PP-D45	D45	0.4~10	13	40
SS-PP-D50	D50	0.4~10	13	80
SS-PP-D55	D55	0.4~10	13	80
SS-PP-D60	D60	0.4~10	13	80
SS-PP-D65	D65	0.8~10	13	80
SS-PP-D70	D70	0.8~10	22	100
SS-PP-D75	D75	0.8~10	22	100
SS-PP-D80	D80	0.8~10	22	100
SS-PP-D85	D85	1.0~10	22	100
SS-PP-D90	D90	1.0~10	22	100
SS-PP-D100	D100	1.0~10	22	100
SS-PP-D125	D125	1.5~10	32	100
SS-PP-D150	D150	1.5~10	32	100

硬质合金单刃高光铣刀



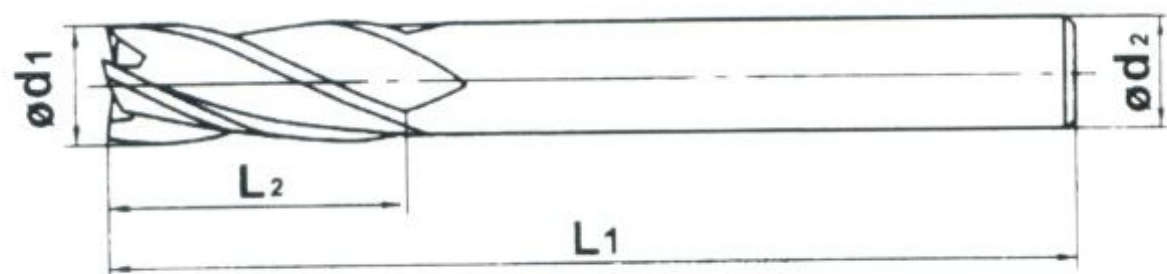
订货编号 Art.NO	基本尺寸			
	l(刃径)	L2(刃长)	d(柄径)	L(全长)
YKL3082	0.8	2	3.175	38
YKL3103	1	3	3.175	38
YKL3123	1.2	3	3.175	38
YKL3157	1.5	7	3.175	38
YKL3205	2	5	3.175	38
YKL3208	2	8	3.175	38
YKL32012	2	12	3.175	38
YKL32512	2.5	12	3.175	38
YKL32515	2.5	15	3.175	38
YKL317	3	17	3.175	38
YKL318	3.175	8	3.175	38
YKL312	3.175	12	3.175	38
YKL315	3.175	15	3.175	38
YKL317	3.175	17	3.175	38
YKL318	3.175	18	3.175	38
YKL320	3.175	20	3.175	45
YKL322	3.175	22	3.175	45
YKL412	4	12	4	45
YKL417	4	17	4	45
YKL422	4	22	4	45
YKL425	4	25	4	50
YKL428	4	28	4	60
YKL432	4	32	4	60
YKL422	4.76	22	6	50
YKL522	5	22	6	50
YKL612	6	12	6	45
YKL617	6	17	6	45
YKL622	6	22	6	45
YKL625	6	25	6	50
YKL628	6	28	6	55
YKL632	6	32	6	60
YKL638	6	38	6	70
YKL642	6	42	6	70
YKL652	6	52	6	85
YKL63522	6.35	22	6.35	50
YKL63525	6.35	25	6.35	50
YKL822	8	22	8	50
YKL825	8	25	8	55
YKL832	8	32	8	60
YKL1022	10	22	10	60
YKL1032	10	32	10	60
YKL1222	12	22	12	60

陶瓷铣刀



订货编号 Art.NO	基本尺寸			
	d1(直径)	R角	L2(刃长)	L1(全长)
SS-TZ-D3	D3	0.2/0.5	6	50
SS-TZ-D4	D4	0.2/0.5	8	50
SS-TZ-D5	D5	0.2/0.5	10	50
SS-TZ-D6	D6	0.2/0.5/1	12	50
SS-TZ-D8	D8	0.5/1	16	60/75/100
SS-TZ-D10	D10	0.5/1	20	75/100
SS-TZ-D12	D12	0.5/1	24	75/100

订货编号 Art.NO	基本尺寸		
	R角	L2(刃长)	L1(全长)
SS-TZ-R1.5	R1.5	3	50
SS-TZ-R2	R2	4	50
SS-TZ-R2.5	R2.5	5	50
SS-TZ-R3	R3	6	50/70
SS-TZ-R4	R4	8	60/75/100
SS-TZ-R5	R5	10	75/100
SS-TZ-R6	R6	12	75/100

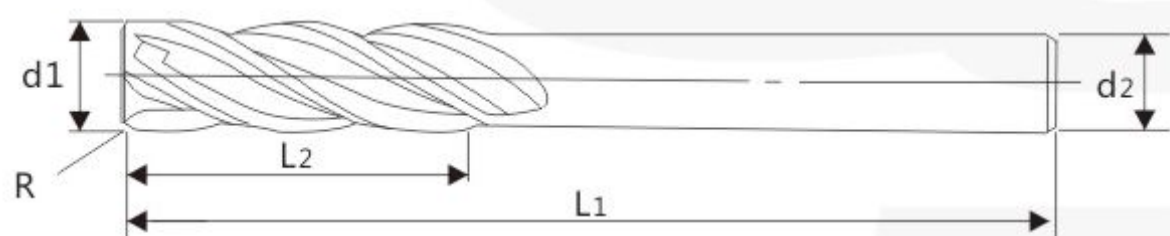


石墨专用铣刀



订货编号 Art.NO	基本尺寸				
	d1(直径)	R(圆角)	d2(柄径)	L2(刃长)	L1(全长)
SS65-4R-D3.0R0.2	3	0.2	4	8	8
SS65-4R-D3.0R0.5	3	0.5	4	10	10
SS65-4R-D4.0R0.2	4	0.2	4	10	10
SS65-4R-D4.0R0.5	4	0.5	4	10	10
SS65-4R-D5.0R0.2	5	0.2	6	13	13
SS65-4R-D5.0R0.5	5	0.5	6	13	13
SS65-4R-D6.0R0.2	6	0.2	6	16	16
SS65-4R-D6.0R0.5	6	0.5	6	16	16
SS65-4R-D8.0R0.5	8	0.5	8	20	20
SS65-4R-D8.0R1.0	8	1.0	8	20	20
SS65-4R-D10R0.5	10	0.5	10	25	25
SS65-4R-D10R1.0	10	1.0	10	25	25
SS65-4R-D12R0.5	12	0.5	12	30	30
SS65-4R-D12R1.0	12	1.0	12	30	30
SS65-4R-D12R2.0	12	2.0	12	30	30
SS65-4R-D12R3.0	12	3.0	12	30	30

非标规格均可定做加工



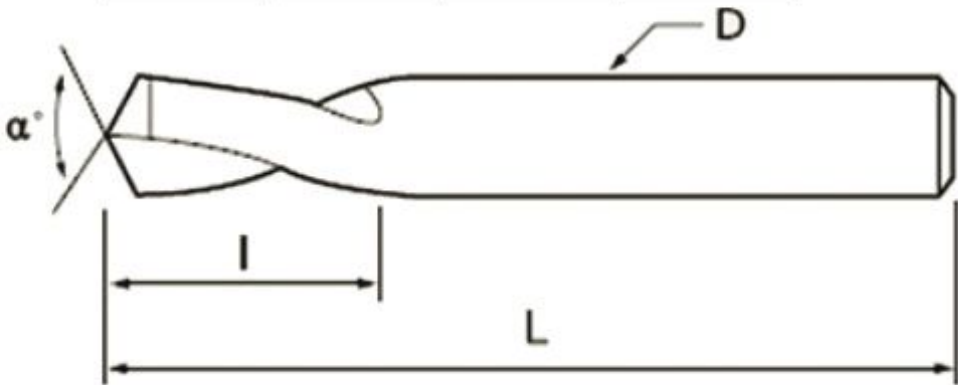
硬质合金定心钻



订货编号 Art.NO	基本尺寸			
	D(直径)	D(柄径)	l(刃长)	L(全长)
SS-PTDX-D3.0	3	3	8	35
SS-PTDX-D5.0	5	5	10	50
SS-PTDX-D6.0	6	6	15	50
SS-PTDX-D8.0	8	8	18	50
SS-PTDX-D10.0	10	10	20	50
SS-PTDX-D12.0	12	12	25	50

常规角度为60°、90°、120°,非标可定做。

刃径	总长	度数	刃数
12	75	90	2F
10	75	90	2F
8	60	90	2F
6	50	90	2F
5	50	90	2F
4	50	90	2F
3	50	90	2F
2	40	90	2F

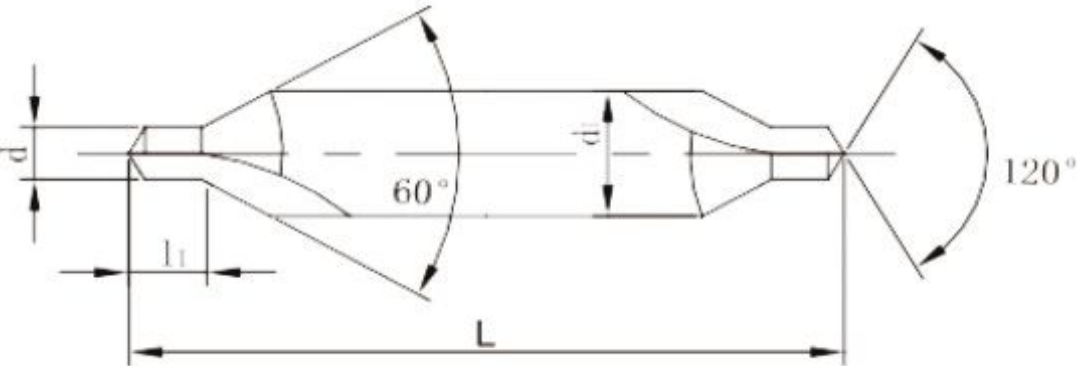


硬质合金中心钻



订货编号 Art.NO	基本尺寸			
	d(直径)	d1(柄径)	L1(刃长)	L(全长)
SS-WGZX-D2.0	2.0	5.0	2.5	50
SS-WGZX-D2.5	2.5	6.3	3.1	60
SS-WGZX-D3.15	3.15	8.0	3.9	70
SS-WGZX-D4.0	4.0	10	5.0	80
SS-WGZX-D5.0	5.0	12	6.3	80
SS-WGZX-D6.3	6.3	16	8.0	80

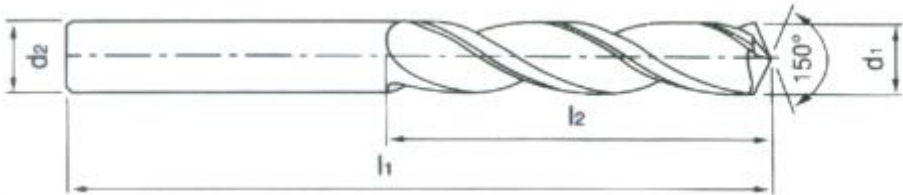
注：此款中心钻针对不同加工要求有60°、90°、120°两种角度不同规格尺寸，非标可定做。



硬质合金三刃扩孔钻



订货编号 Art.NO		基本尺寸			
外冷扩孔钻头	内冷扩孔钻头	d1(直径)	d2(柄径)	l2(刃长)	l1(全长)
SS-KKWL-D3.0	SS-KKNL-D3.0	3	3	16	46
SS-KKWL-D3.5	SS-KKNL-D3.5	3.5	3.5	20	52
SS-KKWL-D4.0	SS-KKNL-D4.0	4.0	4	22	55
SS-KKWL-D4.5	SS-KKNL-D4.5	4.5	4.5	24	58
SS-KKWL-D5.0	SS-KKNL-D5.0	5.0	5	26	62
SS-KKWL-D5.5	SS-KKNL-D5.5	5.5	5.5	28	66



硬质合金台阶钻头

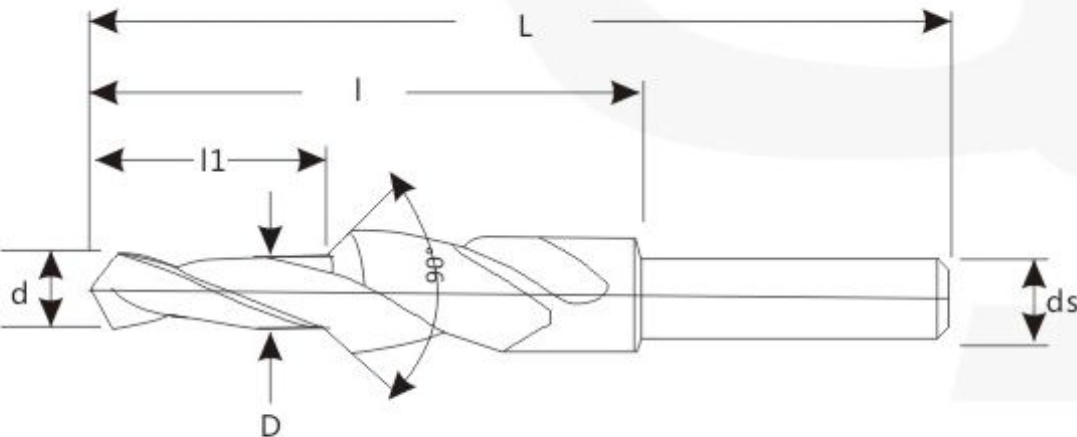


订货编号 Art.NO	基本尺寸				
	d(直径)	ds(柄径)	D(台阶)	L1(刃长)	L(全长)
SS-PTTJ-D3.0	3	3	5	28	28
SS-PTTJ-D5.5	3.5	3.5	6	41	41
SS-PTTJ-D8.8	4.0	4	10	55	55
SS-PTTJ-D10.6	4.5	4.5	12	60	60

标准台阶钻尺寸

规格	小刃*小刃长	大刃*总长	柄径
M3	3.4*13	6.5*65	6.5
M4	4.5*18	8.0*75	8
M5	5.5*22	9.5*85	9.5
M6	6.6*25	11*90	11
M8	9.0*28	14.0*100	12
M10	11.0*30	17.5*110	12
M12	14.0*32	20*115	12

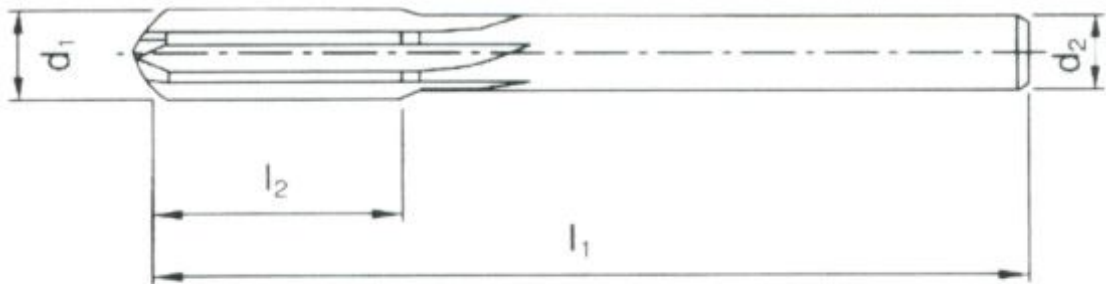
注：此款台阶钻非库存，非标可定做



硬质合金直槽铰刀



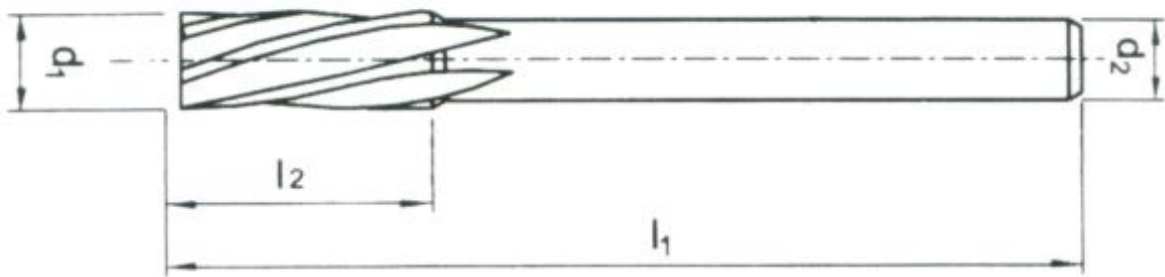
订货号 Art.No. 编码	规格 Specification				
	d1(刃径)	d2(柄径)	l1(全长)	l2(刃长)	Z(齿数)
SS-LXJD-D4	4.0	4.0	56	20	6
SS-LXJD-D5	5.0	6.0	63	22	6
SS-LXJD-D6	6.0	6.0	63	22	6
SS-LXJD-D7	7.0	8.0	71	25	6
SS-LXJD-D8	8.0	8.0	71	25	6
SS-LXJD-D9	9.0	10.0	71	25	6
SS-LXJD-D10	10.0	10.0	71	25	6
SS-LXJD-D11	11.0	12.0	80	28	6
SS-LXJD-D12	12.0	12.0	80	28	6
SS-LXJD-D13	13.0	14.0	80	28	6
SS-LXJD-D14	14.0	14.0	90	32	6
SS-LXJD-D15	15.0	16.0	90	32	6
SS-LXJD-D16	16.0	16.0	90	32	6
SS-LXJD-D17	17.0	18.0	90	32	6
SS-LXJD-D18	18.0	18.0	100	36	6
SS-LXJD-D19	19.0	20.0	100	36	6
SS-LXJD-D20	20.0	20.0	100	36	6



硬质合金螺旋铰刀



订货号 Art.No. 编号	规格 Specification				
	d1(刃径)	d2(柄径)	l1(全长)	l2(刃长)	Z(齿数)
SS-LXJD-D4	4.0	4.0	56	20	6
SS-LXJD-D4.5	4.5	6.0	63	22	6
SS-LXJD-D5	5.0	6.0	63	22	6
SS-LXJD-D5.5	5.5	6.0	63	22	6
SS-LXJD-D6	6.0	6.0	63	22	6
SS-LXJD-D6.5	6.5	8.0	63	22	6
SS-LXJD-D7	7.0	8.0	71	25	6
SS-LXJD-D7.5	7.5	8.0	71	25	6
SS-LXJD-D8	8.0	8.0	71	25	6
SS-LXJD-D8.5	8.5	10.0	71	25	6
SS-LXJD-D9	9.0	10.0	71	25	6
SS-LXJD-D9.5	9.5	10.0	71	25	6
SS-LXJD-D10	10.0	10.0	71	25	6
SS-LXJD-D10.5	10.5	12.0	80	28	6
SS-LXJD-D11	11.0	12.0	80	28	6
SS-LXJD-D11.5	11.5	12.0	80	28	6
SS-LXJD-D12	12.0	12.0	80	28	6



非标合金刀具



非标1



非标2



非标3



非标4



非标5



非标6



非标7



非标8



非标9



非标10



非标11



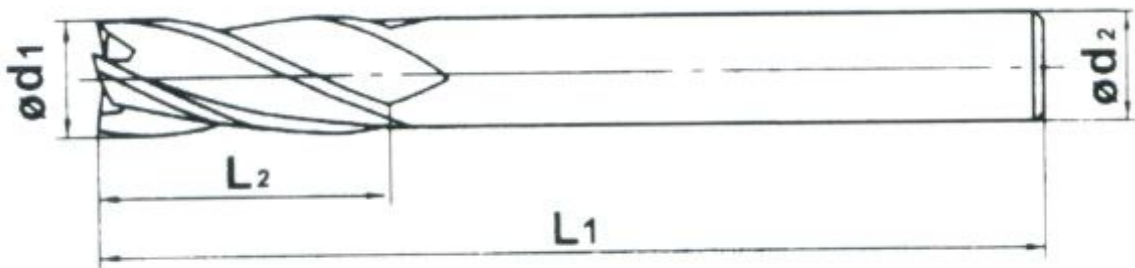
非标12

硬质合金焊接铣刀



订货编号 Art.NO	基本尺寸			
	规格	L ₂ (刃长)	L ₁ (总长)	d ₂ (柄部)
SS-HJXD-D12	12	26	90	12
SS-HJXD-D14	14	32	105	16
SS-HJXD-D16	16	32	105	16
SS-HJXD-D18	18	38	115	18
SS-HJXD-D20	20	38	115	20
SS-HJXD-D22	22	38	115	20
SS-HJXD-D24	24	38	115	20
SS-HJXD-D25	25	45	125	25
SS-HJXD-D28	28	45	125	25
SS-HJXD-D30	30	53	135	25
SS-HJXD-D32	32	53	135	32
SS-HJXD-D36	36	53	135	32
SS-HJXD-D38	38	53	135	32
SS-HJXD-D40	40	53	135	32
SS-HJXD-D45	45	53	135	32
SS-HJXD-D50	50	53	135	32
SS-HJXD-D60	60	53	135	32

非标规格均可定做。

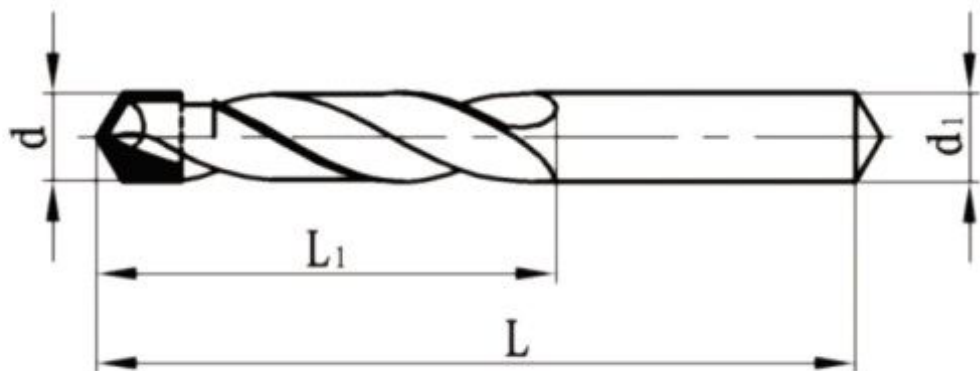


合金焊接钻头



订货编号 Art.NO	基本尺寸			
	规格	L ₁ (刃长)	L(全长)	d ₁ (柄径)
SS-HJZT-D5	5	36	70	4.7
SS-HJZT-D5.5	5.5	40	75	5.2
SS-HJZT-D6	6	40	75	5.7
SS-HJZT-D6.5	6.5	42	80	6.2
SS-HJZT-D7	7	45	85	6.7
SS-HJZT-D7.5	7.5	45	85	7.2
SS-HJZT-D8	8	52	95	7.7
SS-HJZT-D8.5	8.5	52	95	8.2
SS-HJZT-D9	9	55	100	8.7
SS-HJZT-D9.5	9.5	55	100	9.2

非标规格均可定做。

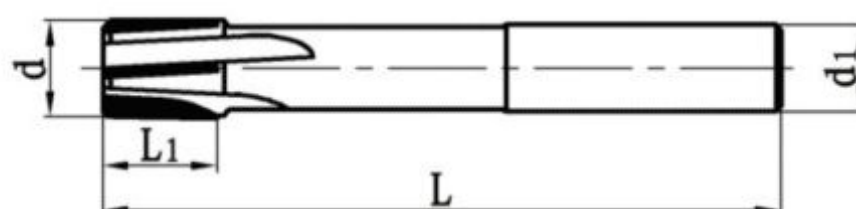


合金焊接铰刀



订货编号 Art.NO	基本尺寸			
	规格	L ₁ (刃长)	L(全长)	d ₁ (柄径)
SS-HJJD-D6	6	15	93	56
SS-HJJD-D7	7	15	109	7.1
SS-HJJD-D8	8	15	117	8
SS-HJJD-D9	9	15	125	9
SS-HJJD-D10	10	15	133	10
SS-HJJD-D11	11	15	142	10
SS-HJJD-D12	12	18	151	10
SS-HJJD-D13	13	18	151	10
SS-HJJD-D14	14	18	160	12.5
SS-HJJD-D15	15	18	162	12.5
SS-HJJD-D16	16	22	170	12.5
SS-HJJD-D17	17	22	175	14
SS-HJJD-D18	18	22	182	14
SS-HJJD-D19	19	22	189	16
SS-HJJD-D20	20	22	195	16

非标规格均可定制

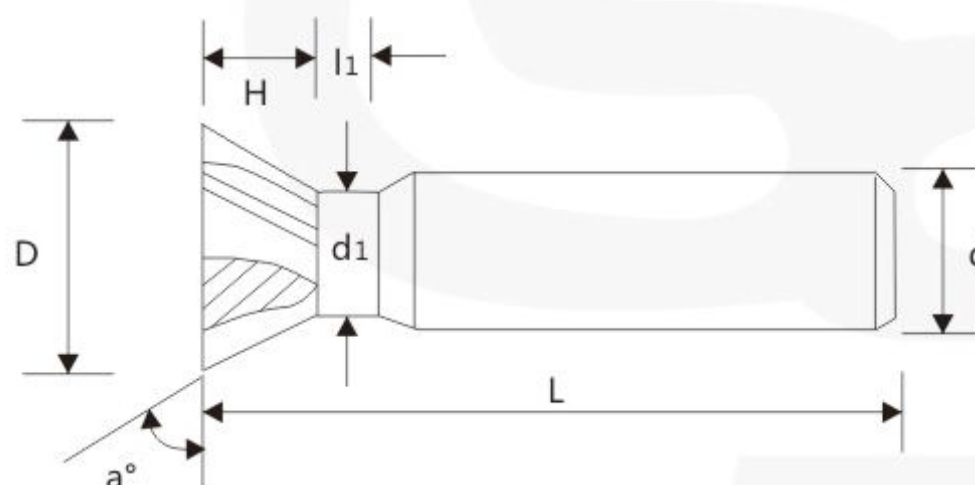


合金焊接燕尾铣刀



订货编号 Art.NO	基本尺寸				
	D(刃径)	h(刃高)	刃数	L(总长)	d(柄径)
SS-HJWY-D20	20	6	3	95	20
SS-HJWY-D25	25	7	3	95	25
SS-HJWY-D30	30	8	3	100	32
SS-HJWY-D35	35	10	3	100	32
SS-HJWY-D40	40	12	4	100	32
SS-HJWY-D45	45	13	4	100	32
SS-HJWY-D50	50	15	4	105	32
SS-HJWY-D60	60	18	4	110	32
SS-HJWY-D65	65	20	6	110	32

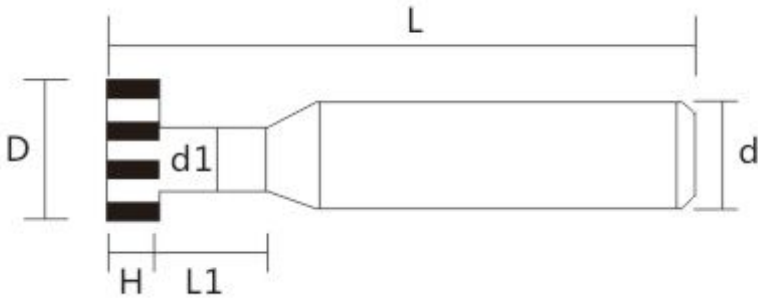
非标规格均可定制，常规角度为55°、60°。



合金焊接T型铣刀



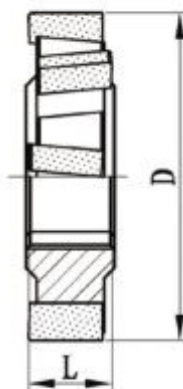
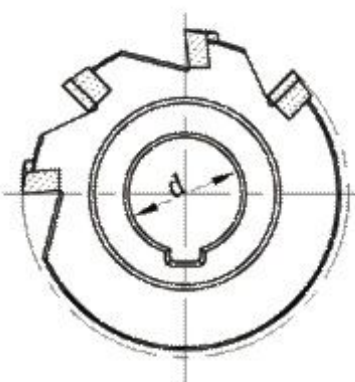
订货编号 Art.NO	基本尺寸						
	D(外径)	H(厚度)	刃数	d(柄径)	d1(头径)	L1(头长)	L(全长)
SS-HJT-D20	20	3/4/5/6/8/10/12	6	16	11	16	100
SS-HJT-D25	25	3/4/5/6/8/10/12	6	16	13	16	100
SS-HJT-D30	30	3/4/5/6/8/10/12	6	16	15	16	100
SS-HJT-D32	32	3/4/5/6/8/10/12	6	16	15	16	120
SS-HJT-D35	35	3/4/5/6/8/10/12	6	16	15	16	120
SS-HJT-D40	40	3/4/5/6/8/10/12	6	25	21	16	150
SS-HJT-D45	45	3/4/5/6/8/10/12	8	25	21	16	150
SS-HJT-D50	50	3/4/5/6/8/10/12	8	25	24	16	150
SS-HJT-D60	60	5/6/8/10/12/15/16/20/25	10	32	30	11	130
SS-HJT-D75	75	10/12	16	32	30	11	130
SS-HJT-D100	100	10/12/16	18	32	30	11	130



合金焊接三面刃铣刀



订货编号 Art.NO	基本尺寸			
	D(直径)	L(厚度)	d(内孔)	z(齿数)
SS-HJSMT-D50	50	4/6/8/10	22	8/10/12/14
SS-HJSMT-D63	63	4/6/8/10	22	8/10/12/14
SS-HJSMT-D80	80	4/6/8/10/12	27	8/10/12/14
SS-HJSMT-D100	100	8/10/12/14/16/18/20	32	8/10/12/14
SS-HJSMT-D110	110	8/10/12/14/16/18/20	32	8/10/12/14
SS-HJSMT-D125	125	8/10/12/14/16/18/20	32	10/12/14/16
SS-HJSMT-D130	130	8/10/12/14/16/18/20	32	10/12/14/16
SS-HJSMT-D150	150	10/12/14/16/18/20	32	10/12/14/16
SS-HJSMT-D160	160	10/12/14/16/18/20	32	12/14/16/18
SS-HJSMT-D180	180	10/12/14/16/18/20	32	12/14/16/18
SS-HJSMT-D200	200	10/12/14/16/18/20	32	12/14/16/18
SS-HJSMT-D220	220	10/12/14/16/18/20	32	14/16/18/20
SS-HJSMT-D250	250	10/12/14/16/18/20	32	14/16/18/20
SS-HJSMT-D300	300	10/12/14/16/18/20	32	14/16/18/20



非标焊接刀具



焊接T型刀



焊接T型刀



焊接立铣刀



焊接成型刀



焊接成型刀



焊接成型刀



焊接成型刀



焊接成型刀



焊接内R刀



焊接套式铣刀



焊接套式铣刀



焊接套式燕尾铣刀

PCD、CBN刀具



**PCD刀具适合加工压铸铝、纯铝、铝合金、铜合金、陶瓷、硬质合金等较软材料，光洁度好；
CBN刀具适合于加工淬火钢、粉末冶金、灰铁、球墨铸铁、高温合金等难加工材料，耐磨性好，使用寿命长等特点。**

可转位机夹倒角刀

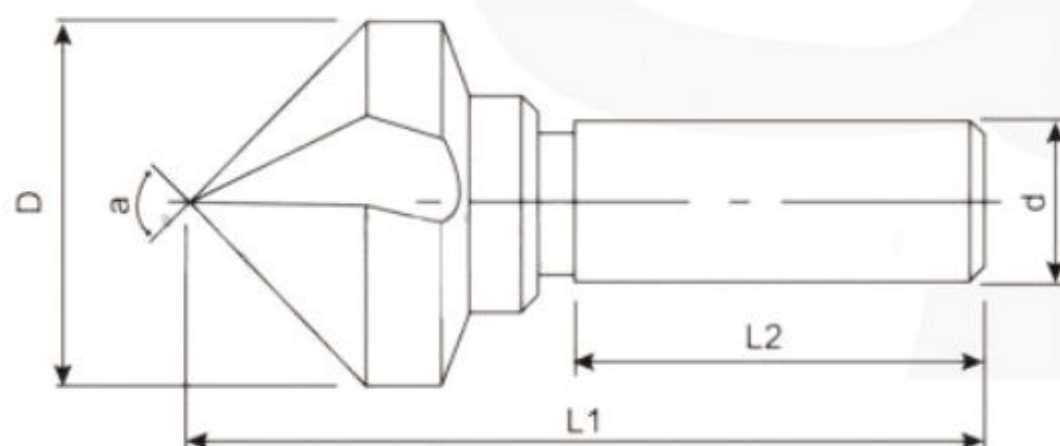


订货编号 Art.NO	基本尺寸				
	单边	双边	倒角范围	总长度	柄径
SSK-C20-20-130-AP	45°	90°	4-20	130	20
SSP-C20-20-130-TC	45°	90°	6-20	130	20
TP45-C20-20-130-TP	45°	90°	5-20	120	20
SSK-C20-20-130-AD	45°	90°	4-20	130	20
TCM-C16-20-110-TC	45°	90°	5-20	110	16
SB-C16-16-100-SP	45°	90°	1.5-16	100	16
SSY-C20-20-130-TC	30°	60°	6-20	130	20
SSH-C20-20-130-TC	60°	120°	6-25	130	20
TCM-C20-30-110-TC	45°	90°	6-30	110	20
SD45-C20-25-110-SP	45°	90°	25-35	110	20
TP45-C20-30-120-TP	45°	90°	10-30	120	20
SSP-C12-12-110-TC	45°	90°	4-12	110	12
TCM-C12-20-110-TC	45°	90°	5-20	110	22
TP45-C25-50-150-TP	45°	90°	25-50	150	25

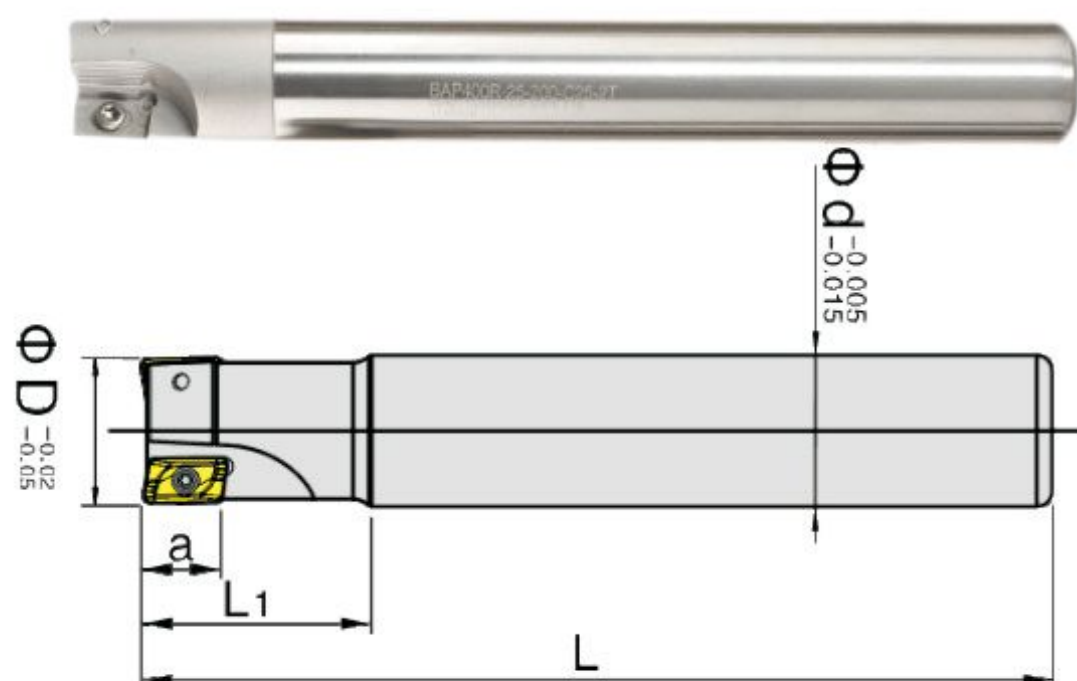
倒角刀



订货编号 Art.NO	基本尺寸					
	D(刃径规格)	a(度数)	a(度数)	a(度数)	d(柄径)	L1(总长度)
SS-DJD-φ6.3	φ6.3	90°	60°	120°	5	45
SS-DJD-φ8.3	φ8.3	90°	60°	120°	6	50
SS-DJD-φ10.4	φ10.4	90°	60°	120°	6	50
SS-DJD-φ12.4	φ12.4	90°	60°	120°	8	55
SS-DJD-φ14	φ14	90°	60°	120°	10	60
SS-DJD-φ16.5	φ16.5	90°	60°	120°	10	60
SS-DJD-φ18	φ18	90°	60°	120°	10	62
SS-DJD-φ20.5	φ20.5	90°	60°	120°	10	62
SS-DJD-φ25	φ25	90°	60°	120°	10	66
SS-DJD-φ30	φ30	90°	60°	120°	12	72
SS-DJD-φ35	φ35	90°	60°	120°	12	82
SS-DJD-φ40	φ40	90°	60°	120°	12	92
SS-DJD-φ45	φ45	90°	60°	120°	12	92
SS-DJD-φ50	φ50	90°	60°	120°	12	100
SS-DJD-φ60	φ60	90°	60°	120°	12	120



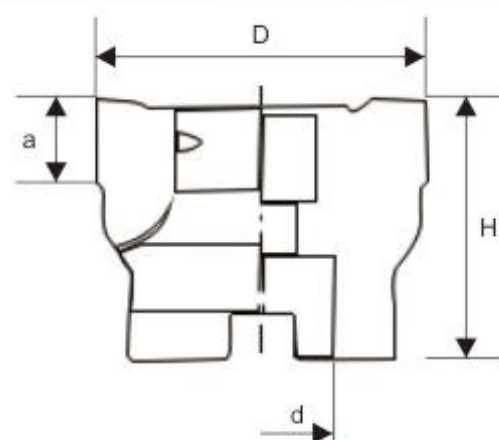
可转位铣刀杆



型号 Cat.No	刃数 No.of flutes	尺寸 Size (mm)					适用刀片 Applicable inserts	螺丝 Clamp screw	扳手 Wrench
		D	C	L	L1	a			
TAP 300R10-C10-100-1T	1	10	10	100	35	11	APMT1135PDER	M2.5x6	T8
TAP 300R12-C12-100-1T	1	12	12	100	35	11			
TAP 300R13-C12-100-1T	1	13	12	100	35	11			
TAP 300R16-C15-150-2T	2	16	15	150	45	11	APMT1135PDER	M2.5x6	
TAP 300R17-C16-150-2T	2	17	16	150	45	11			
TAP 300R20-C20-150-2T	2	20	20	150	45	11			
TAP 300R21-C20-150-2T	2	21	20	150	45	11			
TAP 300R25-C24-150-3T	3	25	24	150	45	11	APMT1135PDER	M2.5x6	
TAP 300R11-C10-100-1T	1	11	10	100	35	11	APMT1135PDER	M2.5x6	
TAP 300R14-C14-150-1T	1	14	14	150	35	11			
TAP 300R15-C15-150-2T	2	15	15	150	35	11			
TAP 300R18-C16-150-2T	2	18	16	150	35	11			
TAP 300R19-C19-150-2T	2	19	19	150	45	11	APMT1135PDER	M2.5x6	
TAP 300R22-C20-150-2T	2	22	20	150	45	11			
TAP 300R26-C25-150-3T	3	26	25	150	45	11			
TAP 300R27-C25-150-3T	3	27	25	150	45	11			
TAP 300R28-C25-150-3T	3	28	25	150	45	11			
TAP 300R29-C25-150-3T	3	29	25	150	45	11			
TAP 300R30-C25-150-3T	3	30	25	150	45	11			
TAP 300R32-C32-150-4T	4	32	32	150	45	11	APMT1135PDER	M2.5x6	
TAP 300R40-C32-150-4T	4	40	32	150	45	11			
TAP 300R50-C32-150-5T	5	50	32	150	45	11			
3#莫氏 TAP 300R20-2T	2	20	C		45	11			
TAP 400R25-C20-150-2T	2	25	20	150	45	16	APMT1604PDER	M4x10	
TAP 400R26-C25-150-2T	2	26	25	150	45	16			
TAP 400R30-C25-150-2T	2	30	25	150	45	16			
TAP 400R32-C25-150-2T	2	32	25	150	45	16			
TAP 400R32-C32-250-3T	3	32	32	250	45	16	APMT1604PDER	M4x10	
TAP 400R35-C32-150-3T	3	35	32	150	45	16			
TAP 400R40-C32-150-3T	3	40	32	150	45	16			
TAP 400R22-C20-150-2T	2	22	20	150	45	16	APMT1604PDER	M4x10	
TAP 400R23-C20-150-2T	2	23	20	200	45	16			
TAP 400R24-C24-150-2T	2	24	24	150	45	16			
TAP 400R27-C25-150-2T	2	27	25	150	45	16			
TAP 400R28-C25-150-2T	2	28	25	150	45	16			
TAP 400R33-C32-150-3T	3	33	32	150	45	16			
TAP 400R34-C32-150-3T	3	34	32	150	45	16			
TAP 400R50-C32-150-4T	4	50	32	150	45	16	APMT1604PDER	M10	
TAP 400R63-C32-150-4T	2	63	32	150	45	16			

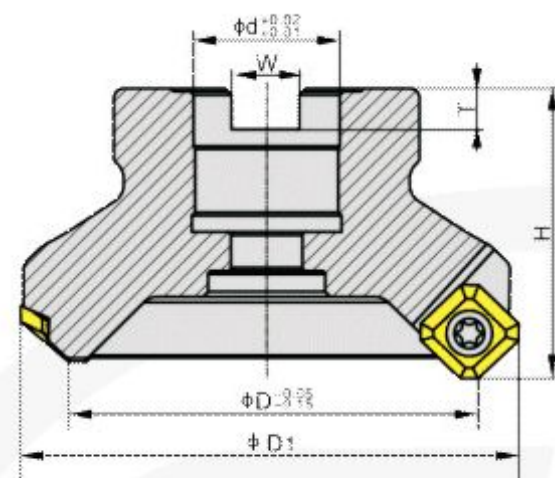
注：常规铣刀杆全长有150、200、250、300、350、400可供选择，非标可定做。

直角面铣刀盘



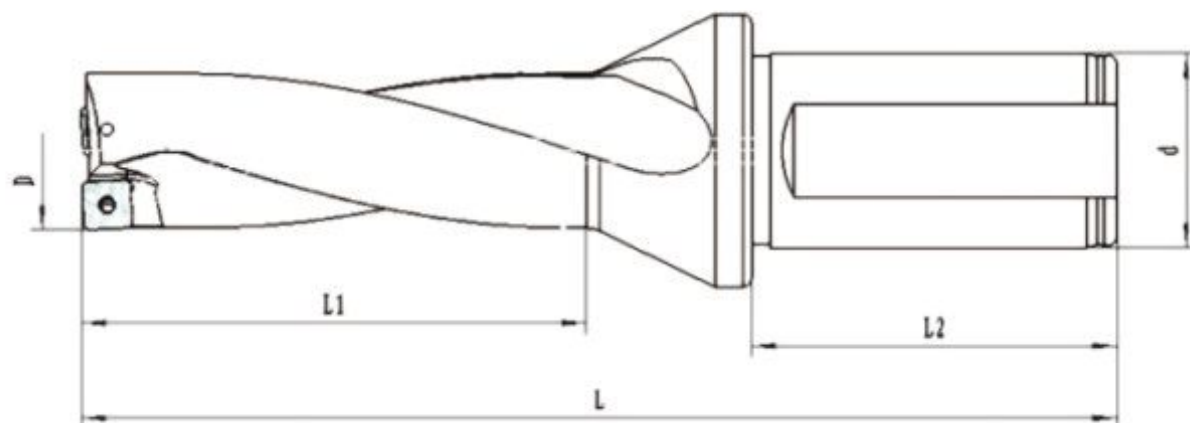
型号 Cat.No	尺寸 Size (mm)						适用刀片 Applicable inserts	螺丝 Clamp screw	扳手 Wrench
	D	c	H	W	T	a			
APKT 40-16-3T	40	16	42	8.5	5	11	APKT 1135	M2.5x6	T8
APKT 50-22-4T	50	22	50	10.4	6.3	11			
APKT 63-22-4T	63	22	50	10.4	6.3	11			
APKT 63-22-5T	63	22	50	10.4	6.3	11			
APKT 50-22-4T	50	22	50	10.4	6.3	16	APKT 1604	M4x9	T15
APKT 63-22-4T	63	22	50	10.4	6.3	16			
APKT 63-22-5T	63	22	50	10.4	6.3	16			
APKT 80-27-5T	80	27	50	12.4	7	16			
APKT 80-27-6T	80	27	50	12.4	7	16			
APKT 100-32-6T	100	32	50	14.4	8	16			
APKT 125-40-6T	125	40	60	16.4	9	16			
APKT 125-40-7T	125	40	60	16.4	9	16			
APKT 160-40-8T	160	40	60	16.4	9	16			
APKT 200-60-10T	200	60	60	26.3	14	16			
APKT 250-60-12T	250	60	60	26.3	14	16			
APKT 50-25.4-4T	50	25.4	50	10.4	6.3	16			
APKT 63-25.4-4T	63	25.4	50	10.4	6.3	16			
APKT 63-25.4-5T	63	25.4	50	10.4	6.3	16			
APKT 80-25.4-5T	80	25.4	50	12.4	7	16			
APKT 80-25.4-6T	80	25.4	50	12.4	7	16			
APKT 100-31.75-6T	100	31.75	50	14.4	8	16			
APKT 125-38.1-6T	125	38.1	60	16.4	9	16			

KM45度刀盘



型号 Cat.No	尺寸 Size(mm)						适用刀片 Applicable inserts	螺丝 Clamp screw	扳手 Wrench
	D	c	H	W	T	a			
KM-50-22-4T	50	22	50	10.4	5	9	SEEX09T3	M3*7	T8
KM-63-22-4T	63	22	50	10.4	6.3	9			
KM-50-22-4T	50	22	50	10.4	6.3	12	SEMT13T3 SEKT1204 SEHT1204	M4*10 M5*12	T15 T20
KM-63-22-4T	63	22	50	10.4	6.3	12			
KM-80-27-5T	80	27	50	12.4	6.3	12			
KM-100-32-5T	100	32	50	14.4	7	12			
KM-125-40-6T	125	40	60	16.4	8	12			
KM-160-40-7T	160	40	60	16.4	9	12			
KM-200-60-10T	200	60	60	26.3	9	12			
KM-250-60-12T	250	60	60	26.3	14	12			
KM-300-60-14T	300	60	60	26.3	14	12			
KM-315-60-14T	315	60	60	26.3	14	12			
KM-350-60	350	60	60	26.3	14	12			
KM-400-60	400	60	60	26.3	14	12			

3倍径U钻

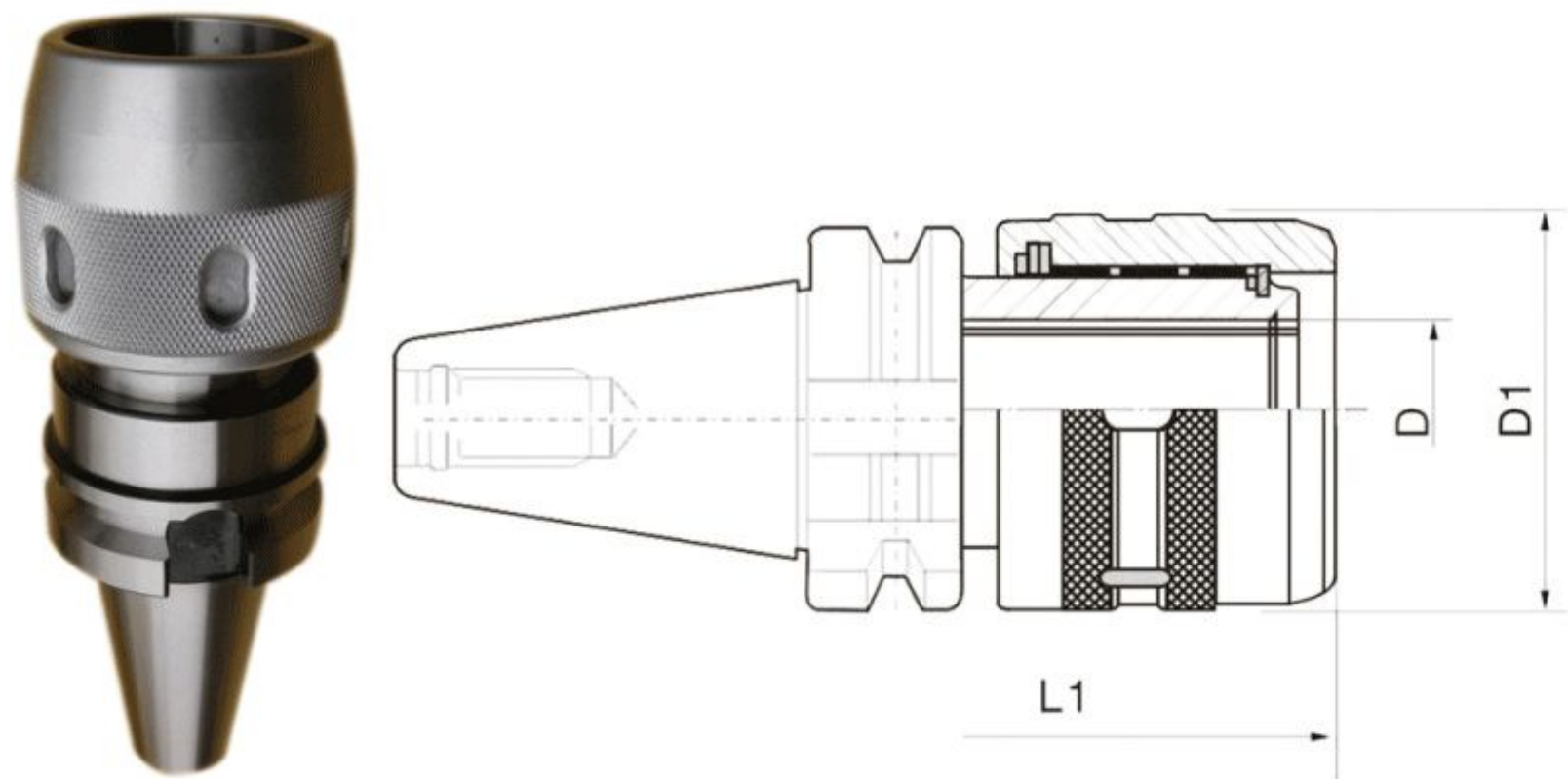


型号	D	L1	L	L2	d	适用刀片	螺丝	扳手
ZD03-14.0-XP25-WC03-02	14	42	120	56	25	WCMT030208	M2.5*6.5	T8
ZD03-14.5-XP25-WC03-02	14.5	43.5	122					
ZD03-15.0-XP25-WC03-02	15	45	123					
ZD03-15.5-XP25-WC03-02	15.5	46.5	124					
ZD03-16.0-XP25-WC03-02	16	48	126					
ZD03-16.5-XP25-WC03-02	16.5	49.5	127					
ZD03-17.0-XP25-WC03-02	17	51	129					
ZD03-17.5-XP25-WC03-02	17.5	52.5	130					
ZD03-18.0-XP25-WC03-02	18	54	132					
ZD03-18.5-XP25-WC03-02	18.5	55.5	133					
ZD03-19.0-XP25-WC03-02	19	57	135					
ZD03-19.5-XP25-WC03-02	19.5	58.5	135					
ZD03-20.0-XP25-WC03-02	20	60	139					
ZD03-20.5-XP25-WC03-02	20.5	61.5	140					
ZD03-21.0-XP25-WC04-02	21	63	142					
ZD03-21.5-XP25-WC04-02	21.5	64.5	143					
ZD03-22.0-XP25-WC04-02	22	66	145					
ZD03-22.5-XP25-WC04-02	22.5	67.5	148					
ZD03-23.0-XP25-WC04-02	23	69	148					
ZD03-23.5-XP25-WC04-02	23.5	70.5	149					
ZD03-24.0-XP25-WC04-02	24	72	151					
ZD03-24.5-XP25-WC04-02	24.5	73.5	152					
ZD03-25.0-XP32-WC05-02	25	75	166	60	32	WCMT050308	M3*7	
ZD03-25.5-XP32-WC05-02	25.5	76.5	167					
ZD03-26.0-XP32-WC05-02	26	78	169					
ZD03-26.5-XP32-WC05-02	26.5	79.5	170					
ZD03-27.0-XP32-WC05-02	27	81	172					
ZD03-27.5-XP32-WC05-02	27.5	82.5	173					
ZD03-28.0-XP32-WC05-02	28	84	175					
ZD03-28.5-XP32-WC05-02	28.5	85.5	176					
ZD03-29.0-XP32-WC05-02	29	87	178					
ZD03-29.5-XP32-WC05-02	29.5	88.5	179					
ZD03-30.0-XP32-WC05-02	30	90	181					
ZD03-30.5-XP32-WC05-02	30.5	91.5	182					
ZD03-31.0-XP32-WC05-02	31	93	184					
ZD03-31.5-XP32-WC05-02	31.5	94.5	185					

型号	D	L1	L	L2	d	适用刀片	螺丝	扳手
ZD03-32.0-XP32-WC06-02	32	96	187	60	32	WCMT06T308	M3.5*8	T15
ZD03-32.5-XP32-WC06-02	32.5	97.5	188					
ZD03-33.0-XP32-WC06-02	33	99	190					
ZD03-33.5-XP32-WC06-02	33.5	100.5	191					
ZD03-34.0-XP32-WC06-02	34	102	193					
ZD03-34.5-XP32-WC06-02	34.5	103.5	194					
ZD03-35.0-XP32-WC06-02	35	105	196					
ZD03-35.5-XP32-WC06-02	35.5	106.5	197					
ZD03-36.0-XP32-WC06-02	36	108	199					
ZD03-36.5-XP32-WC06-02	36.5	109.5	200					
ZD03-37.0-XP32-WC06-02	37	111	202					
ZD03-37.5-XP32-WC06-02	37.5	112.5	203					
ZD03-38.0-XP32-WC06-02	38	114	205					
ZD03-38.5-XP32-WC06-02	38.5	115.5	206					
ZD03-39.0-XP32-WC06-02	39	117	206					
ZD03-39.5-XP32-WC06-02	39.5	118.5	209					
ZD03-40.0-XP32-WC06-02	40	120	211					
ZD03-41.0-XP32-WC06-02	41	123	214					
ZD03-42.0-XP32-WC06-02	42	126	217					
ZD03-43.0-XP40-WC08-02	43	129	229					
ZD03-44.0-XP40-WC08-02	44	132	232					
ZD03-45.0-XP40-WC08-02	45	135	235					
ZD03-46.0-XP40-WC08-02	46	138	238					
ZD03-47.0-XP40-WC08-02	47	141	241					
ZD03-48.0-XP40-WC08-02	48	144	244					
ZD03-49.0-XP40-WC08-02	49	147	247					
ZD03-50.0-XP40-WC08-02	50	150	250					
ZD03-51.0-XP40-WC08-02	51	153	253					
ZD03-52.0-XP40-WC08-02	52	156	256					
ZD03-53.0-XP40-WC08-02	53	159	259					
ZD03-54.0-XP40-WC08-02	54	162	262					
ZD03-55.0-XP40-WC08-02	55	165	265					
ZD03-56.0-XP40-WC08-02	56	168	268					
ZD03-57.0-XP40-WC08-02	57	171	271					
ZD03-58.0-XP40-WC06-04	58	174	274	WCMT06T308	M3.5*8			
ZD03-59.0-XP40-WC06-04	59	177	277					
ZD03-60.0-XP40-WC06-04	60	180	280					

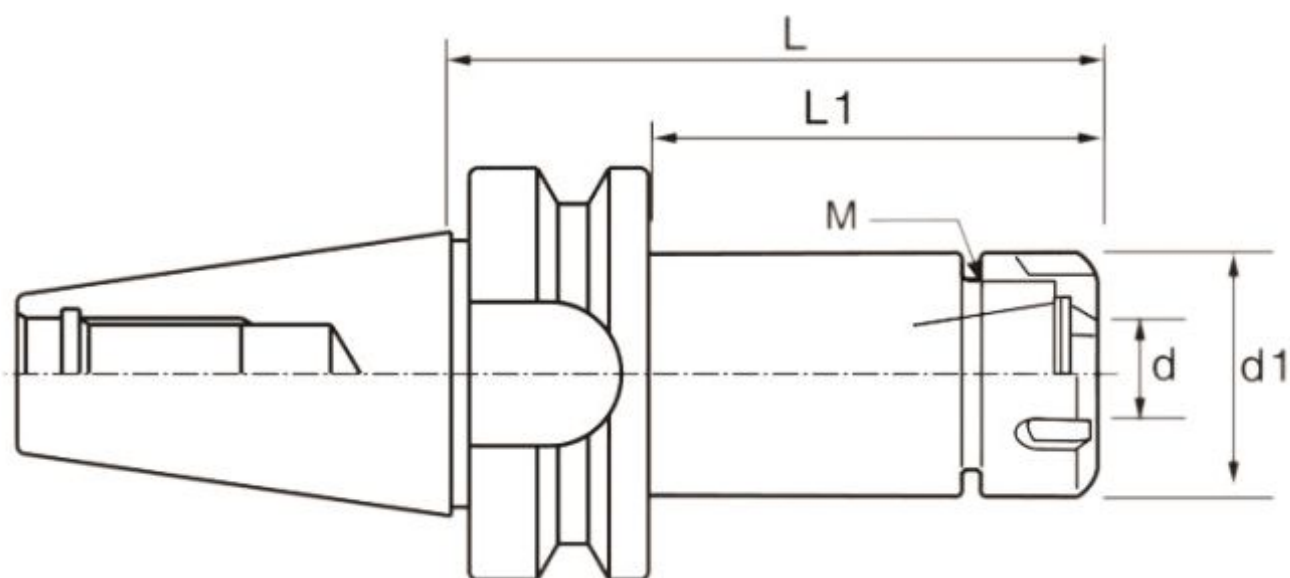
标准库存为2倍径、3倍径、4倍径、5倍径，非标可定做加工。

强力刀柄



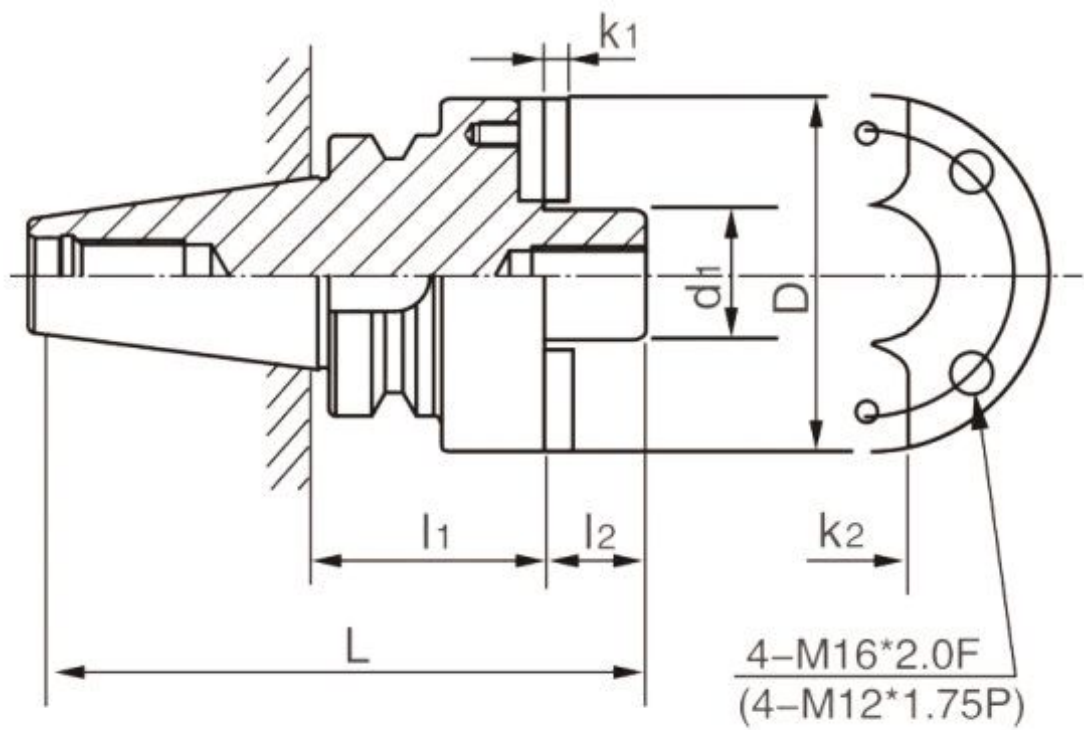
订货编号Art.NO	型号	d1	L2	Wt(kg)
11302075C	BT30-SC20-75	20	75	1.8
11302090C	BT30-SC20-90	20	90	2.0
11402080C	BT40-SC20-80	20	80	2.4
114020100C	BT40-SC20-100	20	100	2.5
114020135C	BT40-SC20-135	20	135	2.8
11403290C	BT40-SC32-90	32	90	2.6
114032105C	BT40-SC32-105	32	105	2.8
114032135C	BT40-SC32-135	32	135	3.0
115020105C	BT50-SC20-105	20	105	4.5
115020150C	BT50-SC20-150	20	150	4.9
115032110C	BT50-SC32-110	32	110	5.2
115032135C	BT50-SC32-135	32	135	5.9
115032165C	BT50-SC32-165	32	165	6.6
115032200C	BT50-SC32-200	32	200	8.0
115042110C	BT50-SC42-110	42	110	6.0
115042130C	BT50-SC42-130	42	130	6.5
115042165C	BT50-SC42-165	42	165	7.4

ER刀柄

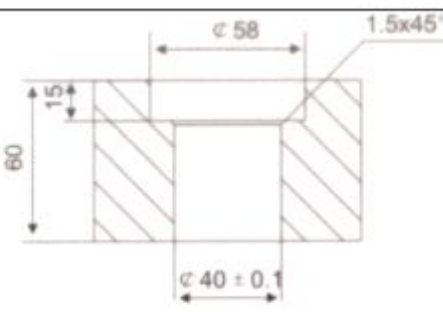
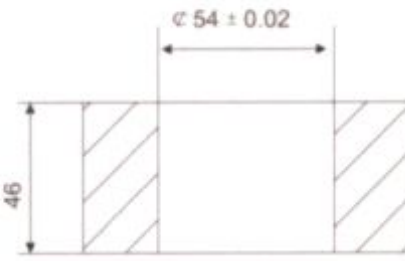
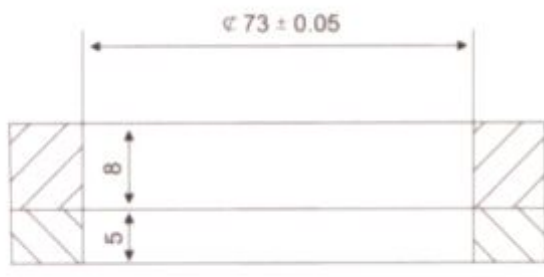
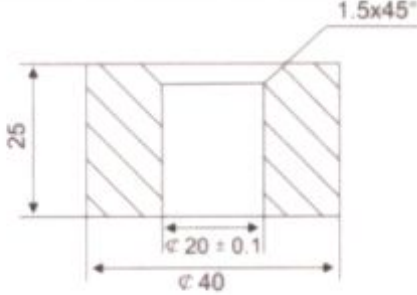
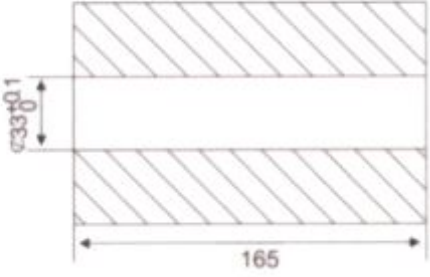
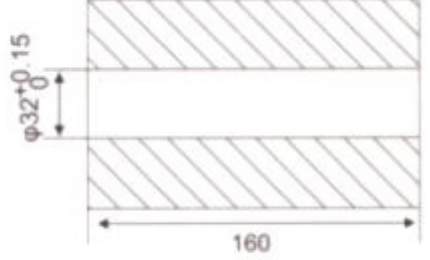
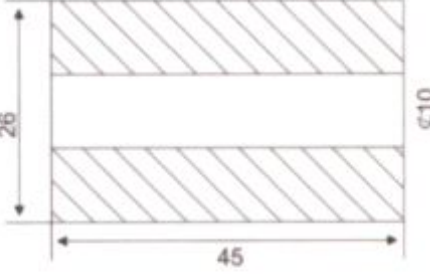


订货编号Art.NO	型号	D	D1	L1	Clamping Range	Wt(kg)
11302070	BT30xER20-70	35	31.75	70	0.5-13	0.55
11302570	BT30xER25-70	42	31.75	70	0.5-16	0.58
11303270	BT30xER32-70	50	31.75	70	1-20	0.85
11304080	BT30xER40-80	63	31.75	80	2-26	1.10
11401670	BT40xER16-70	32	44.45	70	0.5-10	1.14
11402070	BT40xER20-70	35	44.45	70	0.5-13	1.16
114020100	BT40xER20-100	35	44.45	100	0.5-13	1.38
114020130	BT40xER20-130	35	44.45	130	0.5-13	1.76
11402570	BT40xER25-70	42	44.45	70	0.5-16	1.22
114025100	BT40xER25-100	42	44.45	100	0.5-16	1.52
114025130	BT40xER25-130	42	44.45	130	0.5-16	1.90
114025160	BT40xER25-160	42	44.45	160	0.5-16	2.10
11403270	BT40xER32-70	50	44.45	70	1-20	1.30
114032100	BT40xER32-100	50	44.45	100	1-20	1.72
114032130	BT40xER32-130	50	44.45	130	1-20	2.05
114032160	BT40xER32-160	50	44.45	160	1-20	2.58
11404080	BT40xER40-80	63	44.45	80	2-26	1.45
114040100	BT40xER40-100	63	44.45	100	2-26	2.01
114040160	BT40xER40-160	63	44.45	160	2-26	3.29
11501670	BT50xER16-70	28	69.85	70	0.5-10	3.64
11502070	BT50xER20-70	35	69.85	70	0.5-13	3.67
115020100	BT50xER20-100	35	69.85	100	0.5-13	3.84
11502570	BT50xER25-70	42	69.85	70	0.5-16	3.70
115025100	BT50xER25-100	42	69.85	100	0.5-16	4.54
11503270	BT50xER32-70	50	69.85	70	1-20	3.73
115032100	BT50xER32-100	50	69.85	100	1-20	5.20
115032160	BT50xER32-160	50	69.85	160	1-20	4.97
115032200	BT50xER32-200	50	69.85	200	1-20	5.48
11504080	BT50xER40-80	63	69.85	80	2-26	3.76
115040100	BT50xER40-100	63	69.85	100	2-26	4.44
115040160	BT50xER40-160	63	69.85	160	2-26	5.77
115040200	BT50xER40-200	63	69.85	200	2-26	6.66

面铣刀柄



订货编号Art.NO	型号	D	L	C1	H1	Wt(kg)
11302245FB	BT30-FMB22-45	22	45	56	18	M10
11302745FB	BT30-FMB27-45	27	45	64	20	M12
11402245FB	BT40-FMB22-45	22	45	48	18	M10
11402290FB	BT40-FMB22-90	22	90	48	18	M10
11402745FB	BT40-FMB27-45	27	45	60	20	M12
11402760FB	BT40-FMB27-60	27	60	60	20	M12
11402790FB	BT40-FMB27-90	27	90	60	20	M12
11403245FB	BT40-FMB32-45	32	45	63	21	M16
11403260FB	BT40-FMB32-60	32	60	63	21	M16
11404045FB	BT40-FMB40-45	40	45	68	23	M16
11404060FB	BT40-FMB40-60	40	60	68	23	M16
11502245FB	BT50-FMB22-45	22	45	48	18	M10
11502275FB	BT50-FMB22-75	22	75	48	18	M10
11502745FB	BT50-FMB27-45	27	45	65	20	M12
11502775FB	BT50-FMB27-75	27	75	65	20	M12
11502790FB	BT50-FMB27-90	27	90	65	20	M12
11503245FB	BT50-FMB32-45	32	45	73	21	M16
11503275FB	BT50-FMB32-75	32	75	73	21	M16
11504045FB	BT50-FMB40-45	40	45	85	23	M16
11504075FB	BT50-FMB40-75	40	75	85	23	M16
115040105FB	BT50-FMB40-105	40	105	85	23	M16

刀具实物	图纸要求	说明
		打眼、倒角、沉孔三个工序集中在一把刀面上，一气呵成。
		打眼后通过小刀夹精镗确保尺寸精度。
		优化刀片角度，使之能打叠加板，随后小刀夹精镗尺寸。
		打眼、倒角、镗平面高效、快捷。 莫氏连接柄、可在立钻、普车尾架等工作。
		风力发电轴承孔专用钻杆，特殊排屑槽、对称双刀刃，针对性优化设计，42CrMo HB280，S1000，F200，低转速，高进给，低磨损，高效率。
		游艇玻璃钢钉打眼专用。特殊材质，双吹气设计，产品尺寸稳定不变形。
		组合式结构，配合普通麻花钻，解决小孔的复合刀问题。

备注：所有所列复合刀具，均实际生产使用过

我们一直在努力，不断研发，敬请期待.....
we have been efforts, continuous research and development, stay tuned.....

苏州硕朔精密刀具有限公司

Suzhou Shuo Shuo Precision Cutting Tools Co., Ltd.

地址：江苏省苏州市高新区湘江路1128号

电话：0512-88962297

传真：0512-67564168

手机：15506215413/15950926748

邮箱：Anne_xiang@suzhss.com

网址：www.sktool.cn

